

ANTIQUE B-21

Anticorrosive enamel



PROPERTIES

Anticorrosive enamel formulated with a blend of synthetic resin and micaceous iron oxide.

Assures all items remarkable mechanical and chemical resistance, at the same time producing a prestigious antique finish reminiscent of wrought iron.

COATING SYSTEM

SURFACE PREPARATION

Iron: remove any traces of rust and old flaking coats of enamel; where necessary, use VERTOX water-based rust converter, and dust. Clean any dirt or grease stains with a cloth soaked in thinner; allow to dry thoroughly, sand down and dust.

Galvanized sheet iron: clean zinc salts away, degrease thoroughly with solvent or appropriate surface active agents, apply a coat of ADERAL, and allow to dry thoroughly for at least 24 hours.

PVC: degrease thoroughly, apply a coat of ADERAL, allow to dry thoroughly for at least 24 hours.

New wood: fill any holes with MORGAN'S STUCCO IN PASTA; allow to dry, sand down and dust.

Previously coated wood: if old paintwork is in a poor state, strip and sand down; if it is in good condition, degrease and sand down. Apply one or two coats of MURALITE for interiors, or MURALITE 2000 for exteriors, and allow to dry thoroughly for at least 24 hours.

FINISH

Apply two coats of ANTIQUE, leaving at least 24 hours between coats

WARNINGS

Do not apply when humidity is high, with low temperatures or on surfaces exposed to sunlight during application. Keep tin tightly sealed, upside down, in a cool place away from heat sources.

TENDER SPECIFICATION ITEM

Application of ANTIQUE enamel, a blend of modified alkyd resin and micaceous iron oxide, in two coats to a thickness of 35 microns each, on suitably prepared substrates.

MAIN DATA AT 20°C AND 70 % RELATIVE HUMIDITY

Theoretical spreading rate Per coat sq m/l 10		Thinner SYNTHETIC THINNER		Equipment cleaning SYNTHETIC THINNER		Roller application 10% SYNTHETIC THINNER	
Appearance and finish ROUGH, FINE AND COARSE GRAIN		Dust dry 1 HOUR		Specific weight kg/l 1.46		Brush application 10%SYNTHETIC THINNER	
Colours COLOUR CHART AND PROGRESS TONATONE		Touch dry after 6-8 HOURS		Solids by volume 51		Knife application =	
Exterior / interior use YES/YES		Through drying after 24 HOURS		Viscosity 180'' FORD 4		Air assisted spraying 15-20% SYNTHETIC THINNER	
Shelf life 36 MONTHS		Overcoating interval 24 HOURS		Flash point 35°C		NOZZLE DIAM. -1.5-1.7 mm PRESSURE -2 -2.5 atm	

As conditions and feasibility of use may be influenced by external factors beyond the manufacturer's control, the Company declines all responsibility for results.

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